

Lower Cylinder Baffling Continued

When the silicon has saturated the fiberglass evenly cut plastic, fiberglass and silicon to the pattern size. Fig 6.



Fig 6

Peel the plastic from the engine side of the layup and apply to the cylinder fins. Fig 7

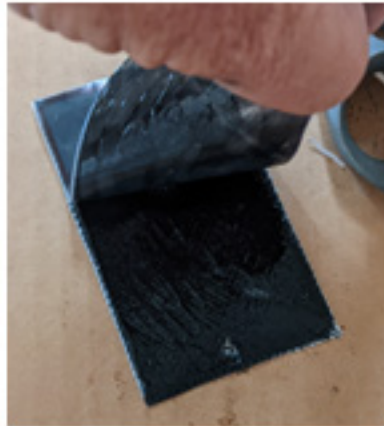


Fig 7

Lightly press it down to be touching all the fins and smooth it out. Fig 8



Fig 8

Let cure and peel the remaining piece of plastic off. Fig 9



Fig 9

Repeat for the other cylinders.

Cylinder heads are done similar except the area on the intake valve where the fins are very short and almost flat. Figs 10, 11, 12

Bend a small piece of aluminum sheet to make a hump over the area about 1/4" tall. This allows airflow over and around this area. Make your pattern to cover the sheet metal and the other cylinder head fins around it.



Fig 10



Fig 11



Fig 12